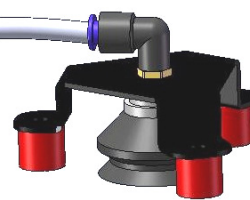


Degassing Unit Instruction Sheet

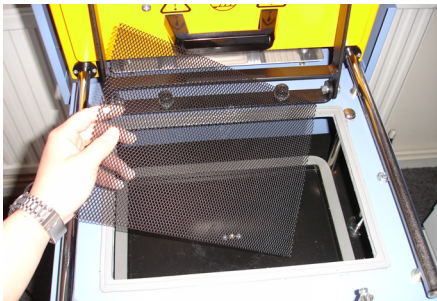


Face Plate with rubber seal



Base plate attachment to Vacuum former

1. Lift up the vacuum bed of the machine and remove the perforated mesh.



2. Position the vacuum attachment over the hole in the vacuum bed, and ensure that the three magnets are seated correctly.



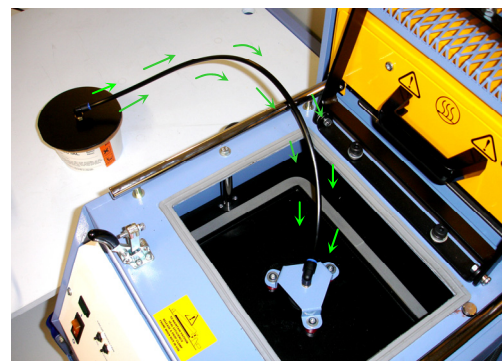
3. Switch on the vacuum pump ensure that the rubber seal has connected.



4. Place the metal plate with over the container that you have mixed the RTV in and press firmly down for a short period of time. You will know if you have achieved a good seal as the container will be secured by a vacuum effect.



5. You will need to leave the unit under a vacuum pressure until all of the air bubbles have risen to the surface. (It may take 15-20 mins)
6. Once this process is complete turn off the Vacuum former pump and pour the RTV into your mould.



Please note the container that you mix the RTV in should be made from rigid plastic or glass, and have an opening of between 30mm and 150mm in diameter.